

A.S.A.P.

Work Order ID 129498

129498

Page 1

Thursday, February 12, 2015 9:25:10 AM

Item ID: D3806-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bar

Start Date: 2/13/15

Start Qty: 20.00

20

Cust Item ID:

Required Date: 2/26/15

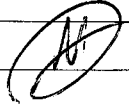
Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan: 

Date: 15212

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3806	B								

100

0.00

100

Cold Saw

Memo

0.00

Hyd Mech

Cut blanks at 43.60"

20

Ø

DAS

44

9-89

15/02/19

110

0.00

110

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

1-Mill as per folio FB070 & dwg

FOLIO REV: B

DWG REV: B

2-Deburr as required

20

Ø

DAS

44

9-89

15/02/19

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Page 2

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Item Name: Bar

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Required Date: 2/26/15

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20

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

0.00

Quality Control

20

Ø

DAS
44
9-89 15/02/19

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

20

Ø

DAS
14
9-89

15/02/20

140

Identify as per dwg & Stock Location: WA001

0.00

140

Packaging

Memo

0.00

Packaging

20

15-02-20 MAL

Work Order ID 129498

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129498

Page 3

Item ID: D3806-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bar

Start Date: 2/13/15

Start Qty: 20.00

20

Cust Item ID:

Required Date: 2/26/15

Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

15/2/23

JHS-2-23

Picklist Print

Thursday, February 12, 2015 9:25:15 AM

Page 1

Work Order ID: 129498

129498

Parent Item: D3806-1

D3806-1

Parent Item Name: Bar

Start Date: 2/13/15

Required Date: 2/26/15

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:ec
IPP Rev:B 08-09-23 redesign DD verified by:EC
IPP Rev:C 08-09-30 redesign DD verified by:EC
D 11.06.03 re-design EC verified by:DD
rev.b as per dwg DD verified by:EC
IPP rev
IPP Rev:E 11.10.04

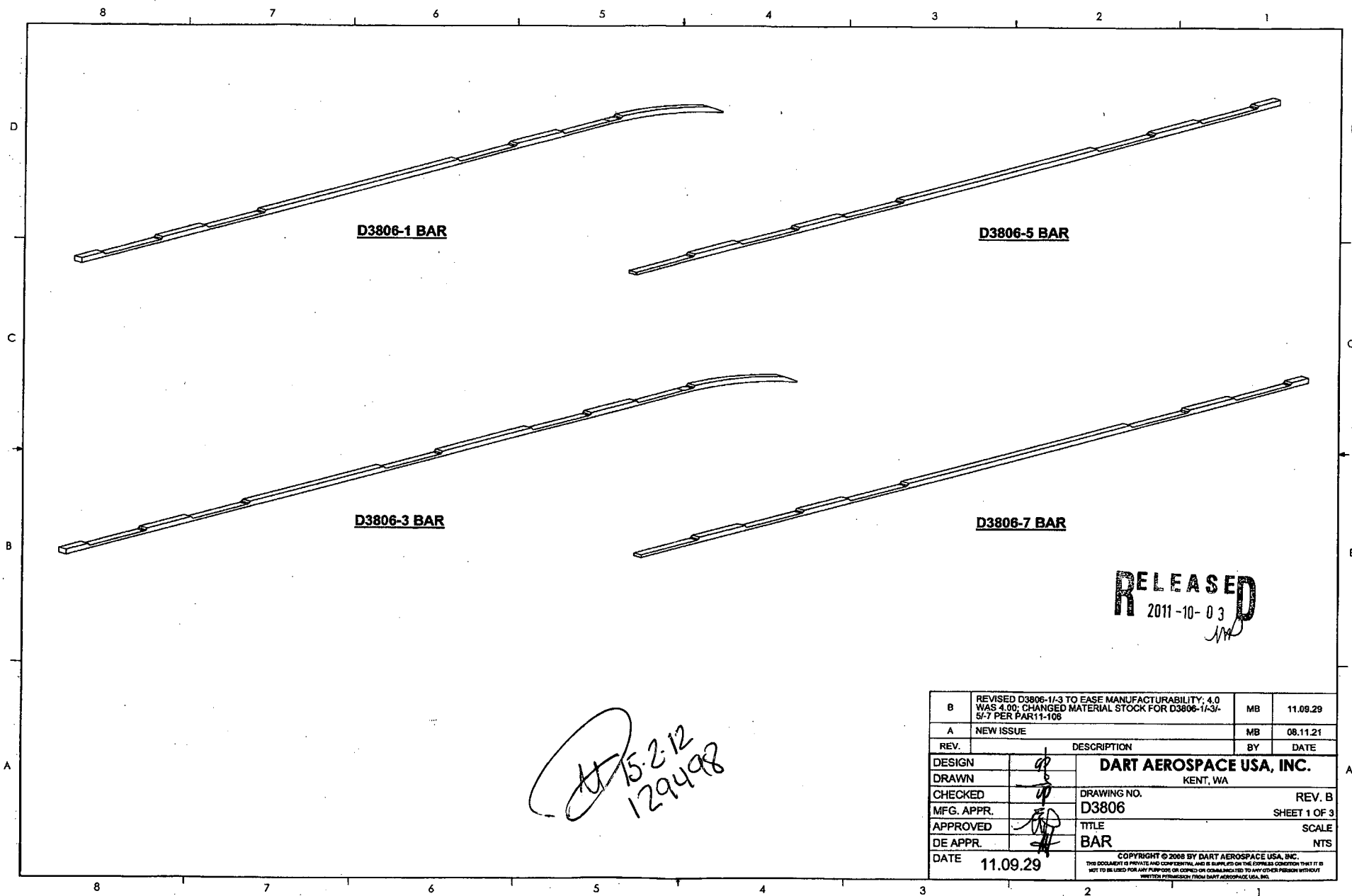
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.250x0.500		Purchased			No		f	216.4160		77			
M304B0 250x0 500													
304 BAR .250 x .500													

DAS
44
9-89 15/02/19

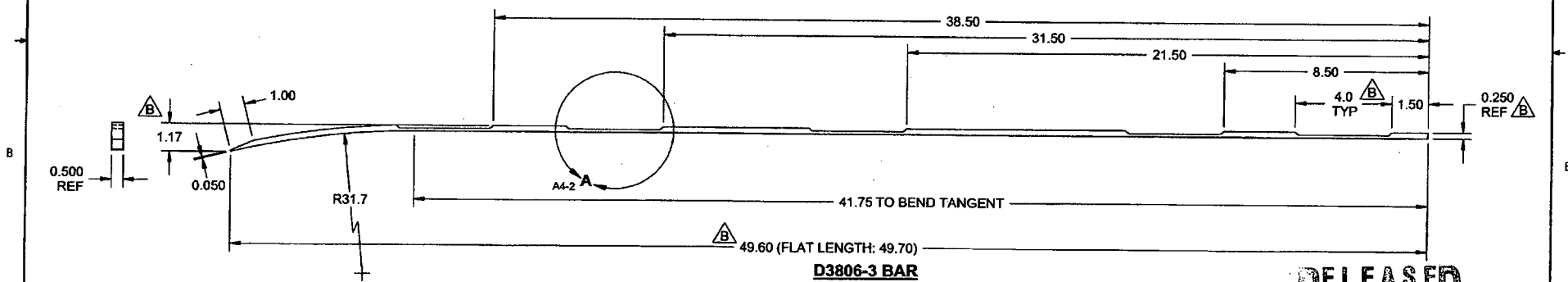
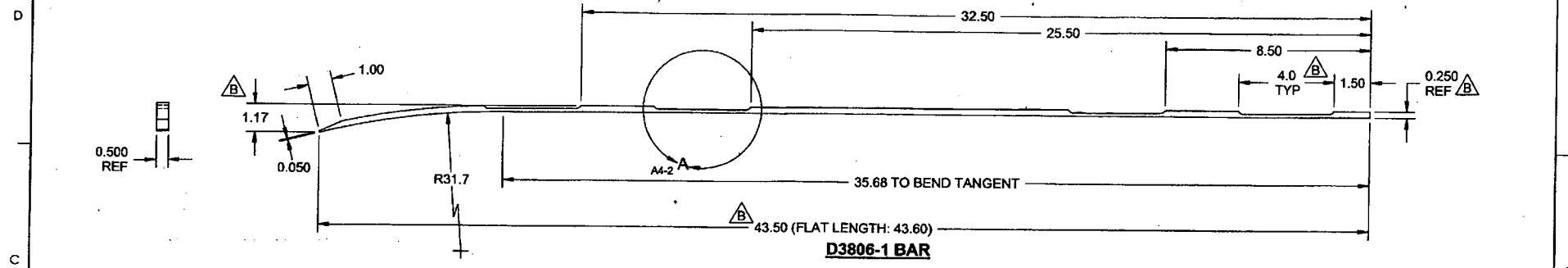
**

Location	Loc Qty	Loc Code
MAT009	216.416	
m129366	32.316	
m131205	184.1	

79'

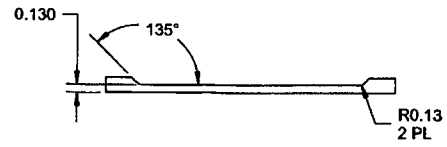


8 7 6 5 4 3 2 1



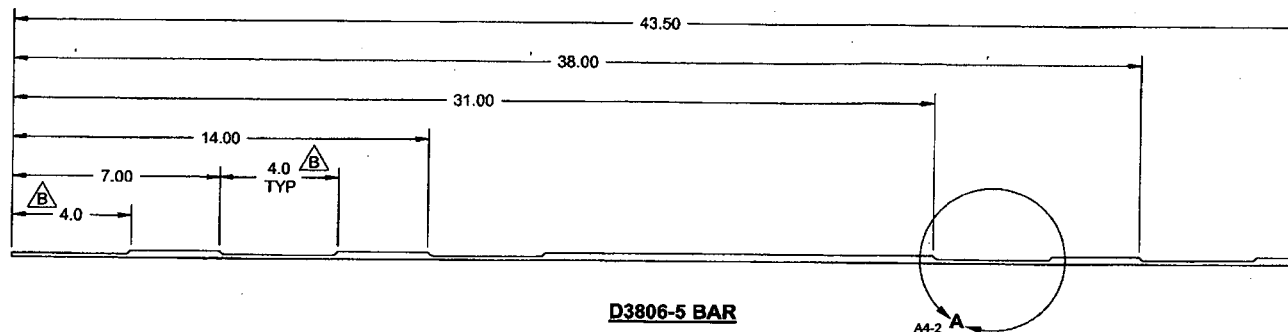
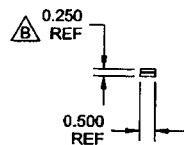
RELEASED
2011-10-03
JH

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.250 X 0.500 THICK
REF. DART SPEC. M304B0.250W00.500
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT:
D3806-1 = 1.27 lbs
D3806-3 = 1.42 lbs

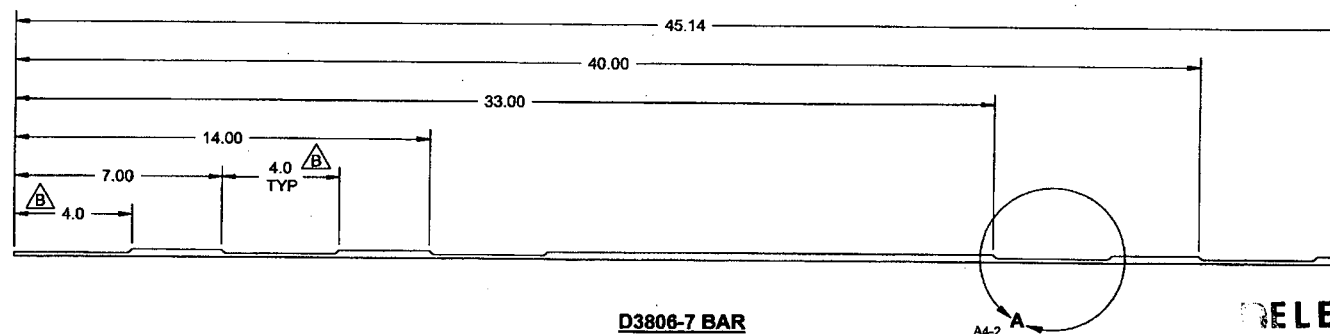
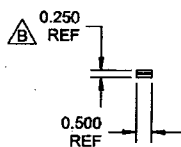


DESIGN	91	DART AEROSPACE USA, INC.	
DRAWN	JP	KENT, WA	
CHECKED	JP	DRAWING NO. D3806	REV. B
MFG. APPR.	JP	SHEET 2 OF 3	
APPROVED	JP	TITLE BAR	SCALE NTS
DE APPR.	JP	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC.	
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8 7 6 5 4 3 2 1



D3806-5 BAR



D3806-7 BAR

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.250 X 0.500 THICK
REF. DART SPEC. M304B0.250W00.500
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT:
D3806-5 = 1.22 lbs
D3806-7 = 1.28 lbs

RELEASED
2011-10-03

DESIGN		DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3806	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
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